

## **SM20**

### LEVEL CONTROLLER OR HIGH POWER INTERFACE MODULE





### Technical

Supply Voltage	V	240 or 415ac
Sensor Voltage	V	12Vac
Sensor Input	switch contacts or conductive probes	

# **Output Ratings**

			Output 1	Output 2
<b>Contact Form</b>			SPC0	SPC0
Switching Power Max ac		VA	1500	750
Switching Powe	r Max dc	W	560	not approved
Switching Voltage AC Max		V	250	250
Switching Voltage DC Max		V	28	not approved
Switching Current Max Resistive	(n/o contact)	А	20	10
	(n/c contact)	А	10	10
Switching Current Max Inductive		А	8	4

The SM20 is a versatile level control or interface module that can also be used in many other process control applications.

One level switch can be connected for an alarm or two level switches to start and stop a submersible pump or a solenoid valve for emptying/filling function

It works with all kind of level switches, including conductive probes, as well as pressure switches or other limit switches.

The module can be used as a dry-running protection, with a pressure switch or filling level control switch, to start and stop a pump. Power supply 240/415 Vac.

Two out-puts:

Main output SPCO 20(8) Ampere 250V Secondary output SPCO 10(4) Ampere 250V automatic/manual switch

LED indicators for: power supply, low level and output on.

#### **Features**

- Primary output can directly control motors up to 2HP cosF 0.4-0.5 single phase
- 2 SPCO relay outputs
- 12Vac sensor voltage
- 1, 2 or 3 sensor inputs
- 240 or 415Vac supply
- · DIN rail mounting



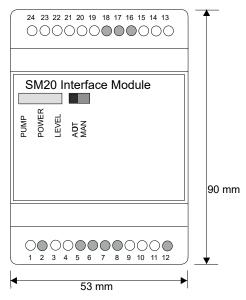
# STANDARD PARTS

Standard Parts	Inputs	Outputs
SM20	1, 2 or 3	2

Other versions can be made for particular applications. Please contact Sensata with your requirements.







1	Supply Neutral
3	Supply Live 240Vac
4	Supply Live 415Vac
9	Output 1 nc contact
10	Output 1 no contact
11	Output 1 common
13	Output 2 no contact
14	Output 2 common
15	Output 2 nc contact
19-20	Low voltage input sensor
21-22	Sensor common input
23	Sensor minimum level
24	Sensor maximum level

Low voltage input 19-20 for pressure switch with contacts closed at minimum pressure or level switch with contacts closed when level low.

NB These terminals must be bridged if no sensor is connected.



### LEVEL CONTROLLER OR HIGH POWER INTERFACE MODULE

The SM20 can be used for many process control functions, including: Dry running control with 2 level switches
Dry running control with 1 level switch
Dry running control with conductive probes
Pump control by pressure switch
Pump control by level switch
Automatic/manual control selector

### **Troubleshooting**

Pump does not start, green LED off Pump does not start, yellow LED on Pump does not start, yellow LED off

"No water" alarm or secondary control output

No power to module

Check connections 9-10-11 for pump supply

Check link between 19-20. Check pressure or level switch, if fitted. Check system has not

already reached maximum pressure or level

Pump does not start, red LED on Pump does no stop

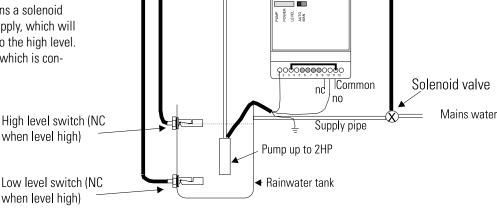
No water in supply tank. Check maximum level switch is correctly installed. Check terminals 21-22-23-24 Check the Auto/Man selector. Check that pressure or level switch, on 19-20, functions correctly.



### **Example: Rainwater supply**

Filling a vented roof tank from a rainwater tank. The pump will operate when the roof tank level is not at max level and the water in the rainwater tank is above the low

The secondary output relay will operate, if the level in the rainwater tank drops to the low level, and opens a solenoid valve to supply water from the mains water supply, which will remain operated until the rainwater tank fills to the high level. The illustration is only for 220/240Vac supply, which is connected to terminals 0 (neutral) and 3 (live).



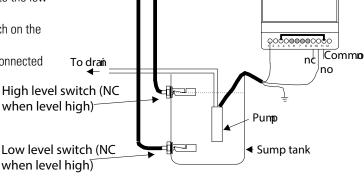
### **Example: Sump pump to drain**

This will pump out a sump from a high level down to a low level. The pump will be started when the level in the sump reaches the high level and will continue to pump until the level falls to the low

The pump can also be operated manually using the switch on the module.

The illustration is only for 220/240Vac supply, which is connected

to terminals 0 (neutral) and 3 (live).



NB The diagrams shown above are simplified illustrations of how the module may be used and do not include any necessary safety devices, such as fuses or thermal cutouts, or statutory requirements for installation of such electrical equipment.

> Page 3 Made in the UK

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#### **CONTACT US**

Top tank switch (NC when level low)

Link

Secondary or Alarm circuit

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